



PARTS LIST				
REF No.	PARTS No.	PARTS NAME	MATERIAL & SPEC.	AMT USED
1	MJ7115.1-01	Base	HT200	1
2	MJ7115.1-03	Dovetail groove	HT150	1
3		Oil pipe joint		5
4	MJ7115.1-31 1-31a	Elevating bearing block Longitudinal Bearing block	45	1/1
5	GB70-85	Socket head cap screw	M5×16	10
6	GB276-84	Bearing	60202	2
7	MJ7115.1-29	Locking washer	A3	2
8	GB819-85	Round head plus screw	M5×10	6
9	GB308-84	Steel ball	∅6	2
10	MJ7115.1-30	Spring	65Mn	2
11	MJ7115.1-34 1-34a	Handwheel	HT150	2/1
12	MJ7115.1-33	Screw seat	HT150	3
13	GB70-85	Socket head cap screw	M6×16	3
14	GB4141.5-84	Handle	M8×63	3
15	MJ7115.1-38a	Dial	A3	1
16	GB1096-79	key	4×4×16	2
17	MJ7115.1-36a	Longitudinal feed screw	45	1
18	MJ7115.1-37a	Nut	ZnS6-6-3	1
19	GB70-85	Socket head cap screw	M5×16	16
20	MJ7115A.1-05	Rolling guide	Model A	1
21	MJ7115A.1-05	Rolling guide	Model B	1
23	MJ7115.1-43a	Cross feed shaft	45	1
24	GB117-86	Taper pin	5×30	1

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25	MJ7115.1-42	Cross feed helical gear	45	1
26	GB6170-86	Nut	M10	2
27	MJ7115.1-45Q	Limited lever	A3	1
28	GB1155-74	Oil cup	8	1
29	MJ7115.1-40	Surveyer's rod	AL	1
30	MJ7115.1-06	Rack	45	1
31	GB70-85	Socket head cap screw	M6×12	1
32	MJ7115.1-41	Limited lever	A3	2
33	MJ7115.1-04	Work bench	HT150	1
34	MJ7115.1-39	Fender	HT150	1
35	GB70-85	Socket head cap screw	M6×20	5
36	MJ7115.1-02	Longitudinal feed dovetail groove	HT150	1
37	GB118-86	taper pin	6×40	4
38	GB70-85	Socket head cap screw	M10×35	4
39	MJ7115.1-12	Balance block	HT150	1
40	MJ7115.1-13	Fixing screw	45	1
41	GB5976-86	Steel cable clip	Y6	1
42		Steel cable	Ø3	
43	GB819-85	Cross recessed pan screw	M5×6	2
44		Switch	30A/250V	1
45	MJ7115.1-20	Cwitch box	A3	1
46		Pilot lamp		2
47	MJ7115.1-22	Cover	HT150	1
48	GB70-85	Socket head cap screw	M10×25	4

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REF No	PARTS No.	PARTS NAME	MATERIAL & SPEC.	AMT USED
49	GB6170-86	Nut	M16	1
50	GB825-88	Lifting ring	M16	1
51	MJ7115.1-07	Fixing screw	45	1
52	MJ7115.1-19α	Elevating nut	ZQSn6-6-3	1
53	MJ7115.1-23α	Elevating screw	45	1
54	GB1096-79	Key	4×4×20	2
55	GB276-84	Ball bearing	1000902	2
56	MJ7115.1-24	Seat	HT150	1
57	GB301-84	Thrust bearing	8102	1
58	MJ7115.1-26	Gear shaft	45	1
59	MJ7115.1-25	Gear	45	1
60	MJ7115.1-27	Washer	A3	1
61	MJ7115.1-28	Cover	HT150	1
62	GB70-85	Socket head cap screw	M6×55	2
63	MJ7115.1-33	Dial	A3	1
64	MJ7115.1-14	Elevating dovetail groove	HT150	1
65	GB97.1-85	plain washer	10	4
66	GB5783-86	Hexagon head bolts	M10×35	4
67		Motor	3/4HP	1
68	MJ7115.2-05	Rear cover of grinder	HT150	1
69	GB80-85	Hexagon Socket screw with cup point	M8×10	1
70	MJ7115.2-04	Slide	45	1
71	GB73-85	Slotted set screw with flat point	M6×6	3
72	MJ7115.2-06	Shifter	A3	3

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REF No	PARTS No.	PARTS NAME	MATERIAL & SPEC.	AMT USED
73	GB308-84	Steel ball	Ø4	3
74		Grinding wheel	180 × 31.75 × 13	1
75	MJ7115.2-03	Collar	45	1
76	MJ7115.2-02	Round nut with holes in one face	M16 × 1.5	1
77	MJ7115.2-01	Front cover of grinder	HT150	1
78	GB70-85	Socket head cap screw	M6 × 25	3
79	MJ7115.1-15	Pulley shaft	45	1
80	MJ7115.1-16	Pulley	A3	1
81	GB5783-86	Hexagon head bolts	M8 × 60	1
82	GB80-85	Hexagon socket screw with cup point	M8 × 20	5
83	MJ7115.1-09	Adjust screw	45	2
84	MJ7115.1-08	Adjust board	HT150	1
85	MJ7115.1-18	Pulley	A3	1
86	GB119-86	Parallel pins	6 × 45	1
87	MJ7115.1-17	Pressure board	A3	1
88	GB818-85	Cross recessed pan head screws	M5 × 8	3
89		Oil pipe pressure board	A3	2
90	GB70-85	Socket head cap screw	M10 × 14	4
91	MJ7115.1-11	Elevating base	HT150	1
92	MJ7115.1-46	Adjust board	HT150	1
93		Oil separator	PT-6S	1
94		Oiler	LK-8TR	1
95	GB70-85	Socket head cap screw	M6 × 16	3
96	GB93-87	Single coil spring lock washer	6	3

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REF No.	PARTS No.	PARTS NAME	MATERIAL & SPEC.	AMT USED
97	GB70-85	Socket head cap screw	M5×10	1
98	GB6170-86	Nut	M12	2
99	MJ7115, 1-49	Limited board	A3	1
100	GB301-84	Thrust bearing	8102	1

MACHINERYHOUSE